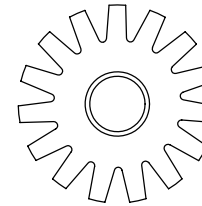


**BMP-300**  
**15PT STEEL BEAM CUTTER**  
**12 INCH WIDTH**



| QUANTITY | CATALOG NUMBER | DESCRIPTION            |
|----------|----------------|------------------------|
| 212      | WA-2138-3      | WASHER/SPACER          |
| 108      | SB15-2575-5    | 15PT STEEL BEAM CUTTER |

**NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.**

**NOTE:**

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

| REV   | ZONE | DESCRIPTION        | DATE                        | BY                    | NC/RW         |
|---|------|--------------------|-----------------------------|-----------------------|---------------|
| <b>REVISION</b>   |      |                    |                             |                       |               |
| <small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF BLASTRAC N.A. AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small> |      |                    |                             |                       |               |
|   |      | <b>APPROVAL</b>    | <b>APPROVED BY: INITIAL</b> | <b>APPROVAL DATE:</b> | <b>DATE</b>   |
| REV   | ZONE | DESCRIPTION        | DATE                        | BY                    | NC/RW         |
| ---   | ---  | ---                | ---                         | ---                   | ---           |
|   |      | <b>PROPERTY</b>    | <b>PER MACHINE</b>          | <b>TRK#</b>           | <b>NO.</b>    |
|   |      | ---                | ---                         | ---                   | ---           |
|   |      | <b>SB15-2575-5</b> |                             |                       |               |
| <b>BLASTRAC</b>   |      |                    |                             |                       |               |
| 31201 NORTH SANTA FE<br>OKLAHOMA CITY, OK 73114<br>U.S.A.   |      |                    |                             |                       |               |
| <b>15PT STEEL BEAM CUTTER</b>   |      |                    |                             |                       |               |
| <b>BMP-300</b>  |      |                    |                             |                       |               |
|   |      | <b>SCALE</b>       | <b>1:1</b>                  | <b>DRWN</b>           | <b>TGC</b>    |
|   |      | <b>DATE</b>        | <b>6/28/07</b>              | <b>SHT</b>            | <b>1 OF 1</b> |
|   |      | <b>869-SD013</b>   |                             |                       |               |

| REV   | ZONE        | DESCRIPTION                    | DATE        | BY                            |             |
|---|-------------|--------------------------------|-------------|-------------------------------|-------------|
| ---   | ---         | ---                            | ---         | ---                           |             |
| <b>DIMENSIONAL TOLERANCES</b>                                       |             |                                |             |                               |             |
| <b>FABRICATING</b>  |             | <b>WELDING &amp; ASSEMBLY</b>  |             | <b>RELATIONAL</b>             |             |
| <small>(SHEARING, BURNING, PUNCHING)</small>                        |             | <small>(SLL WELDMENTS)</small> |             | <small>(IN DIAGONALS)</small> |             |
| TWO PLACE DECIMALS  | $\pm 0.005$ | TWO PLACE DECIMALS             | $\pm 0.005$ | FLATNESS (IN OVERALL)         | $\pm 0.005$ |
| (AND FRACTIONS)   |             | (AND FRACTIONS)                |             | LENGTH THROUGH 60.00)         |             |
| ANGULAR (POSITIONAL)  | $\pm 12'$   | ANGULAR (POSITIONAL)           | $\pm 12'$   | SQUARENESS (CORNER)           | $\pm 0.12'$ |
| BEND RADIUS IS EQUAL TO MATERIAL THICKNESS, UNLESS OTHERWISE NOTED. |             |                                |             | CORNER, MAX. DIFFERENCE       |             |